



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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hasap

RB23006782
Job Sheet 186976



Part No: RB23006782

Job Qty: 8 ea

Part Name: Adapter, Torque Turbine Attach Lower Nut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 1/11/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB23006782 REV D IPP REV A 18.02.21 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		1/11/19	0.00	0.00	Start Up Small Fab-4		<i>12</i>
95	HandFinish	8 pcs		1/11/19	0.00	0.80	HandFinish7		<i>BEB 19-01-09</i>
100	Large Fab - Welded Assy-2-B4B	8 pcs		1/11/19	0.00	8.00	Large Fab - 1 - B4B		<i>12</i>
110	QC	8 pcs		1/11/19	0.00	0.00	QC5		<i>Not required</i>
120	Large Fab	8 pcs		1/11/19	0.00	4.00	Large Fab 1		<i>Not required</i>
140	QC	8 pcs		1/11/19	0.00	0.00	QC9		<i>CPL</i>
152	Small Fab	8 pcs		1/11/19	0.00	0.00	Small Fab-1		<i>Not required</i>
154	QC	8 pcs		1/11/19	0.00	0.00	QC5		<i>CPL</i>
156	Outsource	8 pcs		1/11/19			GRO002-VC	10	<i>CC 19-01-10</i>
158	Packaging	8 pcs		1/11/19	0.00	0.00	Packaging2		<i>JAN 14 2019</i>
162	QC	8 pcs		1/11/19	0.00	0.00	QC6		<i>DAS 38 28 9-89</i>
210	Packaging	8 pcs		1/11/19	0.00	0.00	Packaging3-1		<i>DAS 21 9-89</i>
220	QC21-FG	8 Ea		1/11/19	0.00	0.00	QC21		<i>JAN 14 2019</i>

Part Op 95 - Bead blast remove all chrome on socket and wrench.

Descriptions: 100 - 1-HEAT and form wrench as per DWG using press. 2-Cut wrench as per DWG prior to welding.

120 - 1-Weld socket as per DWG using stainless rod

152 - 1- Buff welds and wrench using wire wheel 2- Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.

156 - Issue P/O to Groupe Altech: P/O *42225* -Zinc plate, ASTM B633 TYPE 2 SC2 -Color YELLOW -Certificate of Conformity is required

210 - Bag and tag

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
FS121	Snap-On Socket, Shallow, 3/8", 6-Point	8 Ea (1 ea)	90-Start up Operation	5075148
OEX120B	Wrench	8 Ea (1 ea)	90-Start up Operation	5082787

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	FS121	8	16	0
	OEX120B	8	17	0

Part Specifications

Specifications could not be found.

Plex 1/4/19 10:44 AM dart.larocque.eric



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S142127



Part: RB23006782

Job No: 186976

Serial No/Batch: S142127

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 01/07/19



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042225



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042225
PO Date: 1/10/19
Due Date: 1/17/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 60

Freight Terms:

Special Comments: ** Rush part, if it could be done before the 5 days it'd be appreciated **

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186976	RB23006782	Adapter, Torque Turbine Attach Lower Nut -Issue P/O to Groupe Altech: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color YELLOW -Certificate of Conformity is required	Firmed	-	1/17/19	8 pcs	0 pcs	8 pcs	\$18.00/pcs	\$144.00

Grand Total: \$144.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/10/19 12:42 PM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(015863-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

015863 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.				
11-Jan-2019		Aman			042225				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty		Qté Scrap/	À venir / Back Order
1	RB23006782 Rev.	RB23006782 01 -ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours ASTM B633 TYPE 2 SC2	ZINC CH	8	8	0	0	0	0

 DAS
 38
 9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.